



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2432

Job Sheet 172051



Part No: D2432

Job Qty: 8 ea

Part Name: Bearpaw 19" X 24"



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/12/18

Job Tracking No:

Due Date: 2/28/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV H IPP REV:A 12.10.17 AS PER DWG REV.H DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		2/27/18	0.00	0.00	Start Up Container		DL 18/02/15
120	Waterjet	8 pcs		2/27/18	0.00	2.06	Waterjet1		PAS 8/02/15
130	CNC Vertical Machining	8 pcs		2/28/18	0.36	10.27	HAAS 1		52 18/02/03
140	QC	8 pcs		2/28/18	0.00	0.00	QC2		889 18/03/18
150	QC	8 pcs		2/28/18	0.00	0.00	QC8		18/03/19
160	Packaging	8 pcs		2/28/18	0.00	0.00	Packaging3		MAR 20 2018
170	QC21-SA	8 Ea		2/28/18	0.00	0.00	QC21		MAR 20 2018

Part Op 120 - Cut Blank as per D2432 File

Descriptions: 130 - 1-Inspect material for defects or damage prior to machining 2-Machine as per Folio and Dwg D2432 Identify as D2432F 3-Deburr

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MUHMWB10	UHMW 1" Black - 48"x120" Tivar Mfg.#52480104	29.6000 sf (3.7 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MUHMWB10	30	670	0

Part Specifications

Specifications could not be found.

Plex 2/12/18 12:19 PM Dart.Gagnon.Michelle



Container No: S042985



Part: D2432

Job No: 172051

Serial No/Batch: S042985

Revision: D2432

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 02/16/18

DART AEROSPACE LTD		Work Order: 172051
Description: Bearpaw		Part Number: D2432
Inspection Dwg: D2432	Rev: H	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Inspection Sheet Drawing Dimension		Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
A	0.063 x 45°	+0.030/-0.010	.063x45°				
B	0.200	+/-0.030	.200				
C	0.25 x 45°	+/-0.030	.25x45°				
D	R0.250	+/-0.030	R0.250				
E	0.250	+/-0.010	.258				
F	0.625	+/-0.030	.630				
G	0.375	+0.030/-0.010	.385				
H	0.950	+/-0.030	.958				
I	19.000	+/-0.030	19.000				
J	Ø0.260	+0.005/-0.000	Ø.260				
K	Ø0.93	+/-0.030	.930				
L	0.30	+0.030/-0.000	.308				
M	23.750	+/-0.030	23.750				
N	2.000	+/-0.030	2.02				
O	0.38	+/-0.030	.382				
P							
Q							
R							
S							
T							
U							
V							

Measured by: DAS 52	Audited by: [Signature]	Preliminary Approval:
Date: 14/03/07	Date: 18/03/19	Date:

Rev	Date	Change	Revised by	Approved
A	04.01.09	New Issue P/O D206-559-015	KJ/RF	
B	12.07.31	Dwg Rev updated	KJ	
C	12.10.26	Dwg Rev updated	KJ	
D	13.07.18	Dimension 7.375 removed	KJ	
E	15.02.09	Dimensions revised	KJ	[Signature]

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																
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